

# ■ Thick Film Chip Resistor— CR Series (Wide Terminal Type)



#### Application

- Electronics
- Navigation equipment
- Power supply etc. equipment.
- Indoor lighting, Central door locking,

#### Features

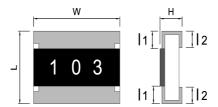
- Small size and light weight
- Reduction of assembly costs and matching with placement machines
- Reliability, high quality and fast delivery
- Chip resistor of the wide terminal type.

## ■ Standard & High Power Electrical Specifications

Item	Rated Power	Max Warking	Max Overload	TCB	Resista	ance Range
Туре	at 70°C	Max Working Voltage	Voltage	T.C.R. (PPM/℃)	F(±1%)	J(±5%)
				±400	<b>1</b> Ω~9.9Ω	1Ω~9.9Ω
CR0612	0.75 W	200V	400V	±200	-	<b>10</b> Ω~ <b>10M</b> Ω
				±100	<b>10</b> Ω~ <b>10M</b> Ω	-
				±400	1Ω~9.9Ω	1Ω~9.9Ω
CR1020	1 W	200V	400V	±200	-	<b>10</b> Ω~ <b>10M</b> Ω
				±100	10Ω~10MΩ	-
				±400	<b>1</b> Ω~ <b>9</b> . <b>9</b> Ω	1Ω~9.9Ω
CR1218	1 W	200V	400V	±200	-	<b>10</b> Ω~ <b>10M</b> Ω
					±100	<b>10</b> Ω~ <b>10M</b> Ω
CR2030	3W	200V	400V	±100	<b>1</b> Ω~ <b>1K</b> Ω	<b>1</b> Ω~ <b>1K</b> Ω
				±400	<b>1</b> Ω~ <b>9</b> . <b>9</b> Ω	1Ω~9.9Ω
CR1225	2W	200V	400V	±200	-	10Ω~10ΜΩ
				±100	<b>10</b> Ω~ <b>10M</b> Ω	-



# ■ Type Dimension- Chip Resistor



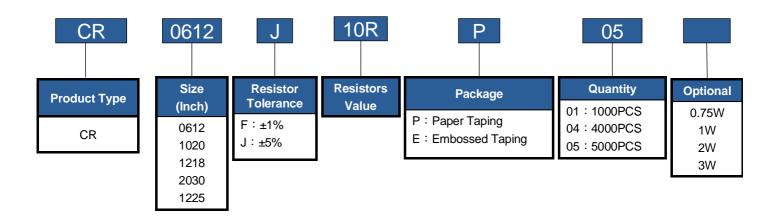
0612/1020/1218 / 2030/1225

■ Dimension Unit: mm

TYPE	L	w	н	I <sub>1</sub>	I 2
CR0612	1.60 ± 0.20	3.20 ± 0.20	0.55 ± 0.10	0.30 ± 0.20	0.50 ± 0.20
CR1020	2.50 ± 0.20	5.00 ± 0.20	0.55 ± 0.10	0.40 ± 0.20	0.75 ± 0.20
CR1218	3.10 ± 0.10	4.60 ± 0.10	0.55 ± 0.05	0.40 ± 0.20	0.50 ± 0.20
CR2030	5.10 ± 0.10	7.60 ± 0.10	1.20 ± 0.10	0.80 ± 0.20	0.80 ± 0.20
CR1225	3.20 ± 0.20	6.30 ± 0.20	0.55 ± 0.10	0.40 ± 0.20	0.75 ± 0.20

### ■ Parts Number Explanation

### **E**xample:

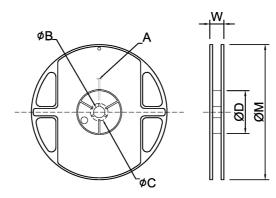




# Appendix For SMD Chip Resistor

# Packaging Information

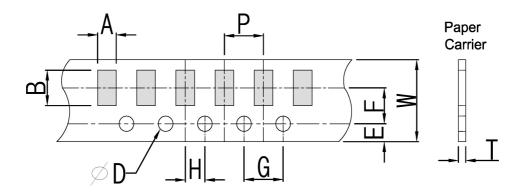
◆ For Wide Terminal Type Series



■ Dimension Unit: mm

ТҮРЕ		SIZE	Α	øΒ	φC	ØD	W	ψM
0612	7"	5K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	11.5±2.0	178±2.0
1020	7"	4K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	16.0±2.0	178±2.0
1218	7"	4K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	16.0±2.0	178±2.0
2030	7"	1K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	19.0±2.0	178±2.0
1225	7"	4K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	16.0±2.0	178±2.0

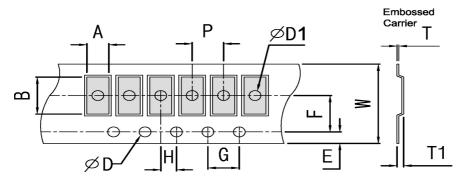
# ■ Tapping Specification



■ Dimension Unit: mm

Packaging	Туре	Α	В	W	E	F	G	П	Т	øD	Р
Paper Type	0612	1.90±0.2	3.50±0.2	8.0±0.2	1.75±0.1	3.5±0.05	4.0±0.1	2.0±0.05	0.75±0.1	+0.10	4.0±0.1



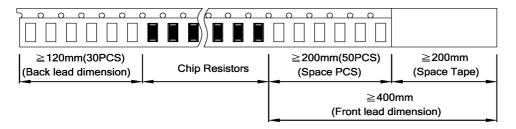


■ Dimension Unit: mm

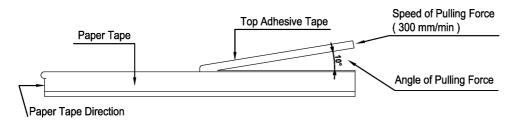
Packaging	Туре	Α	В	W	E	F	G	H	Т	øD	<i>ø</i> D1	T1	Р
	1020	2.80±0.2	5.60±0.2	12±0.1	1.75±0.1	5.5±0.05	4.0±0.1	2.0±0.05	0.23±0.1		1.50±0.1	0.85±0.15	4.0±0.1
Embossed	1218	3.30±0.2	4.60±0.2	12±0.1	1.75±0.1	5.5±0.05	4.0±0.1	2.0±0.05		+0.10	1.50±0.1	0.85±0.15	4.0±0.1
Туре	2030	5.50±0.2	7.90±0.2	16±0.1	1.75±0.1	7.5±0.05	4.0±0.1	2.0±0.05		1.50 -0	1.50±0.1	1.30±0.1	8.0±0.2
	1225	3.40±0.2	6.70±0.2	12±0.1	1.75±0.1	5.5±0.05	4.0±0.1	2.0±0.05	0.23±0.1		1.50±0.1	0.85±0.15	4.0±0.1

## Packing Material Data / Storage Data

Front & Back Lead Dimension

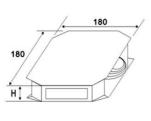


### ■ Top Adhesive Peel Off Strength: 10~70g

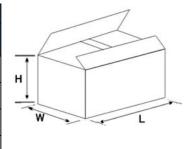


#### Package

Inner Box Size					
Reel	Size H(mm)				
1	13				
2	24				
3	36				
5	60				
10	113				



External Box Size								
Contain (Kpcs)	Length (mm)	Width (mm)	Height (mm)					
25K	180	180	60					
50K	180	180	110					
150K	430	200	200					
300K	400	400	200					



## Storage Data:

Storage time at the environment temp: 25±5°C & humidity: 60±20% is valid for one year from the date of delivery.



# Reliability Test and Requirement

# ◆ For Wide Terminal Type Series

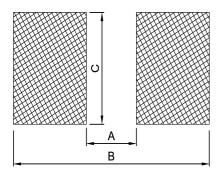
Test Item	Test Method	Procedure	Requirements
Temperature Coefficient of Resistance (T.C.R)	JIS C 5201-1 clause 4.8	-55°C or +155°C, 25°C is the reference temperature.	Refer to Ratings
Short Time Overload	JIS C 5201-1 clause 4.13	5 times rated power or Max. Overload voltage whichever is less for 2 seconds.	±(1.0%+0.05Ω)
Soldering Heat	JIS C 5201-1 clause 4.18	260±5°C for 10 seconds.	±(1.0%+0.05Ω)
Temperature Cycling	JIS C 5201-1 clause 4.19	-55°C to +155°C,5 cycles	±(1.0%+0.05Ω)
Load Life in Humidity	JIS C 5201-1 clause 4.24	$40\pm2^{\circ}$ , 90~95% R.H. RCWV or Max. working voltage whichever is less for 1000 hrs with 1.5 hrs "ON" and 0.5 hr "OFF" .	±(5.0%+0.05Ω)
Load Life (Endurance)	JIS C 5201-1 clause 4.25	$70\pm2^{\circ}\!$	±(5.0%+0.10Ω)
	JIS C 5201-1 clause 4.33	Bending once for 5 seconds D: 0612 = 3mm 1020 = 1mm 1218 \cdot 2030 = 2mm 1225 = 1mm	±(1.0%+0.05Ω)
Insulation Resistance	JIS C 5201-1 Clause 4.6	100V for 1 minute.	R <u>≥</u> 10GΩ



Unit: mm

### General Information

- Recommend Land Pattern Design (For Reflow Soldering)
- ◆ For Wide Terminal Type Series

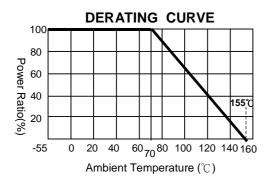


#### Dimension

Type Item	0612	1020	1218	2030	1225
Α	0.60	0.75	2.04	3.50	0.85
В	2.90	3.40	4.24	7.50	3.70
С	3.20	5.00	4.80	7.80	6.40

#### Performance Characteristics

### Power Derating Curve



Power rating or current rating is in the case based on continuous full-load at ambient temperature of  $70^{\circ}$ C. For operation at ambient temperature in excess of  $70^{\circ}$ C, the load should be derated in accordance with figure of derating Curve.

### ■ Voltage Rating or Current Rating

Resistance Range:  $\ge 1 \Omega$ 

Rated Voltage: The resistor shall have a DC continuous working voltage or a RMS AC continuous working voltage at commercial-line frequency and wave form corresponding to the power rating, as determined formula as following:

E(RCWV)=√P×R

E=Rated voltage(V)
P=Power rating(W)
R=Nominal resistance(Ω)



#### Operation and Storage Temperature

	MIN	MAX
Operation temperature	-55°C	70℃
Storage temperature	<b>20</b> ℃	30℃
Storage humidity	40%	80%

#### Equipments Applicable:

Our company's products are produced under low temperature processing applicable to IR reflow surface mounting devices. It is comparatively not applicable to wave soldering which will possibly cause the risk ablating the element protection layer and the front conductor and cause the drift of the resistance value and ablation of the markings.

### ■ Product Testing Method:

Our products are tested with our company's tapping & testing equipments by using four-feet probe to touch at the back of both electrodes. Supposed different testing points or methods are requested, please advise beforehand and customized-made production is available.

Revision: July 18, 2017