



MFR Series Metal Foil Low-Resistance Resistor Product Specifications

Document No. S-10-12-07-01

Released Date 2018/05/01

Page No. 1/10

■ Metal Foil Low Resistance Chip Resistor — MFR Series

■ Application

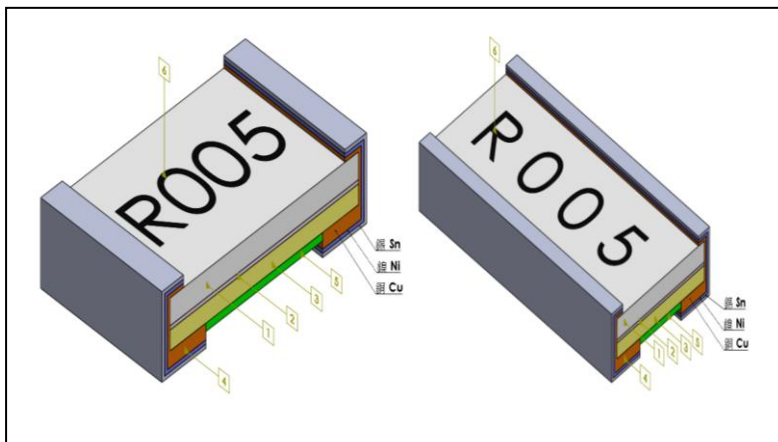
- Entertainment
- Power supply
- Measuring instrument
- Industrial
- Battery management system

■ Features

- Low Resistance / TCR / EMF (only for MnCu)/Inductance
- Excellent long term stability
- RoHs compliant and halogen free.
- Lead free.
- High precision current sensing and voltage division.

■ Product structure:

- (1) - Substrate : Alumina Ceramic
- (2) - Adhesive : Epoxy
- (3) - Resistive element : Cu – alloy
- (4) - Terminal electrode : Sn、Ni、Cu
- (5) - Protective coating : Flame-retardant epoxy, meets UL- 94-V0 requirements(green)
- (6) - Marking coating : Flame-retardant epoxy, meets UL- 94-V0 requirements (black)



■ Parts Number Explanation

Example:

MFR	2512	20	F	R005	M	Z
Product Type	Size (Inch)	Rated Power	Tolerance	Resistance	Material	Optional
	0603 0805 1206 2010 2512 3921 4527 0508 0612 0815 1020 1225 1530 2139	05=0.50W 07=0.75W 10=1.00W 15=1.50W 20=2.00W 30=3.00W 40=4.00W 50=5.00W	D : $\pm 0.5\%$ F : $\pm 1.0\%$	2M50=2.5mR R005=5.0mR R020=020mR R150=150mR	M : MnCu N : NiCu	



MFR Series Metal Foil Low-Resistance Resistor Product Specifications

Document No. S-10-12-07-01
Released Date 2018/05/01
Page No. 2/10

Standard Electrical Specifications

Type	Rating Power at 70℃	T.C.R. (ppm/℃)	Max. Rating Current	Max. Overload Current	Resistance Range (mΩ)		Material	Operating Temperature Range (℃)
					0.5% (D)	1.0% (F)		
MFR0603	0.5W	±100	10A	15.81A	—	5~9	MnCu	-55℃~155℃
		±50	7.07A	11.18A	10~75			
MFR0805	0.75W	±100	15.81A	25A	—	3~9	R003~R049 : MnCu	
		±50	8.66A	13.69A	10~500		R050~R500 : NiCu	
MFR1206	1W	±100	18.25A	28.86A	—	3~9	R003~R049 : MnCu	
		±50	10A	15.81A	10~700		R050~R700 : NiCu	
MFR2010	1.5W	±100	27.38A	43.30A	—	2~9	R002~R049 : MnCu	
		±50	12.24A	19.36A	10~700		R050~R700 : NiCu	
MFR2512	2W	±100	31.62A	50A	—	2~9	R002~R049 : MnCu	
		±50	14.14A	22.36A	10~450		R050~R450 : NiCu	
MFR3921	3W	±100	38.72A	61.23A	—	2~9	R002~R049 : MnCu	
		±50	17.32A	27.38A	10~100		R050~R100 : NiCu	
MFR4527	4W	±100	44.72A	70.71A	—	2~9	R002~R049 : MnCu	
		±50	20A	31.62A	10~100		R050~R100 : NiCu	
MFR0508	1W	±100	31.62A	50A	—	1~9	R001~R100 : MnCu	
		±50	10A	15.81A	10~100			
MFR0612	1.5W	±100	38.72A	61.23A	—	1~9		
		±50	12.24A	19.36A	10~100			
MFR0815	2W	±100	44.72A	70.71A	—	1~9		
		±50	14.14A	22.36A	10~100			
MFR1020	2W	±100	44.72A	70.71A	—	1~9		
		±50	14.14A	22.36A	10~100			
MFR1225	3W	±100	54.77A	86.60A	—	1~9		
		±50	17.32A	27.38A	10~100			
MFR1530	4W	±100	63.24A	100A	—	1~9		
		±50	20A	31.62A	10~100			
MFR2139	5W	±100	70.71A	111.8A	—	1~9		
		±50	22.36A	35.35A	10~100			



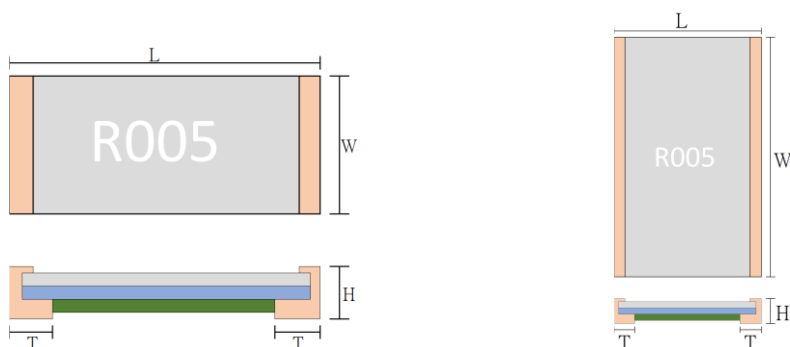
MFR Series Metal Foil Low-Resistance Resistor Product Specifications

Document No. S-10-12-07-01

Released Date 2018/05/01

Page No. 3/10

■ Type Dimension



■ Dimension

Unit : mm

	Power Rating	Resistance Range	L	W	H	T
MFR0603	0.5W	5mΩ	1.60±0.25	0.80±0.25	0.65±0.20	0.50±0.20
		6~75mΩ				0.40±0.20
MFR0805	0.75W	3mΩ	2.00±0.25	1.20±0.25	0.65±0.20	0.65±0.20
		4~500mΩ				0.50±0.20
MFR1206	1W	3mΩ	3.20±0.25	1.60±0.25	0.65±0.20	1.20±0.30
		4~700mΩ				0.68±0.30
MFR2010	1.5W	2~3mΩ	5.08±0.25	2.54±0.25	0.65±0.20	2.10±0.30
		4~700mΩ				0.70±0.30
MFR2512	2W	2mΩ	6.40±0.30	3.20±0.30	0.65±0.20	2.80±0.30
		3mΩ				2.60±0.30
		4~450mΩ				1.05±0.30
MFR3921	3W	2mΩ	11.10±0.30	5.10±0.30	0.65±0.20	4.90±0.30
		3mΩ				4.55±0.30
		4~100mΩ				2.36±0.30
MFR4527	4W	2mΩ	11.60±1.0	7.10±1.0	0.65±0.30	5.00±0.40
		3~100mΩ				2.70±0.40
MFR0508	1W	1~100mΩ	1.35±0.20	2.10±0.20	0.65±0.20	0.43±0.20
MFR0612	1.5W	1mΩ	1.60±0.25	3.20±0.25	0.65±0.20	0.50±0.30
		2~100mΩ				0.40±0.20
MFR0815	2W	1~100mΩ	2.20±0.20	3.80±0.20	0.65±0.20	0.61±0.20
MFR1020	2W	1~100mΩ	2.54±0.25	5.08±0.25	0.65±0.20	0.65±0.20
MFR1225	3W	1~100mΩ	3.20±0.30	6.40±0.30	0.65±0.20	0.60±0.20
MFR1530	4W	1~100mΩ	3.90±0.30	7.70±0.30	0.65±0.20	0.70±0.30
MFR2139	5W	1~100mΩ	5.10±0.40	11.10±0.30	0.65±0.20	0.90±0.30



MFR Series Metal Foil Low-Resistance Resistor Product Specifications

Document No. S-10-12-07-01

Released Date 2018/05/01

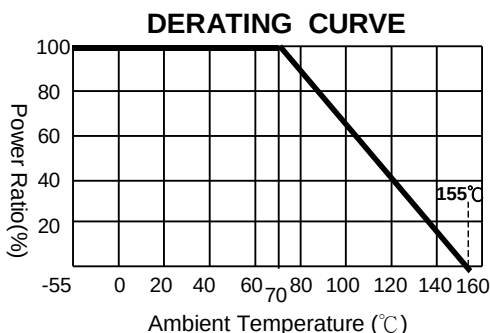
Page No. 4/10

■ Performance Characteristics

Power Derating Curve

The Operating Temperature Range: -55°C ~+155°C.

For resistors operated in ambient temperatures above 70°C, power rating must be derated in accordance with the curve below



■ Rating Current

The following equation may be used to determine the DC (Direct Current) or AC (Alternating Current) (RMS, root mean square value) of normal rated power. However, if the result value exceeds the highest current of regulated standards (paragraph 5), the highest normal rated power is to be used

$$I = \sqrt{P/R}$$

I = Rating current (A)

P= Rating Power (W)

R= Resistance(Ω)

■ Reliability Test and Requirement

Test Item	Test Method	Procedure	Requirements
Temperature Coefficient of Resistance (T.C.R)	JIS C 5201-1 clause 4.8	$\bullet \text{ T.C.R. (ppm/}^{\circ}\text{C)} = \frac{(R2-R1)}{R1(T2-T1)} \times 10^6$ R1: resistance at room temperature (T1) R2: resistance at 125°C (T2)	Refer to Ratings
Short Time Overload	JIS C 5201-1 clause 4.13	The number of rated power are as follows: 2.5 times of rated power Rating power duration: 5secs	±1.0%+0.5mΩ
High Temperature Exposure	JIS C 5201-1 clause 4.23.2	1,000hrs at + 155 °C±2°C	±1.0%+0.5mΩ
Low Temp. Storage	JIS C 5201-1 clause 4.23.4	1,000hrs at -55 °C±2°C	±1.0%+0.5mΩ
Soldering Heat	JIS C 5201-1 clause 4.18	260±5°C for 10±1 seconds.	±1.0%+0.5mΩ
Moisture Load Life	JIS C 5201-1 clause 4.24	T=40±2°C, RH=90~95% ,Load with Rated Current 1.5hrs "ON", 0.5hrs "OFF", 1000h	±2.0%+0.5mΩ
Temperature Cycling	JIS C 5201-1 clause 4.19	-55°C to +155°C, 100 cycles	±1.0%+0.5mΩ

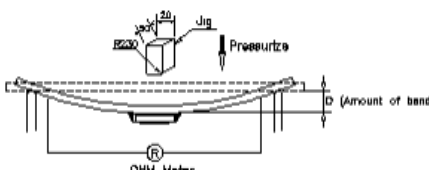


MFR Series Metal Foil Low-Resistance Resistor Product Specifications

Document No. S-10-12-07-01

Released Date 2018/05/01

Page No. 5/10

Load Life	JIS C 5201-1 clause 4.25	T=70±2 °C, Load with Rated Current 1.5hrs "ON", 0.5hrs "OFF", 1000h	±2.0%+0.5mΩ
Solderability	JIS C 5201-1 clause 4.17	245±5°C for 3±0.5secs	The covered area >95%
Mechanical Shock	JIS C 5202 clause 6.7	a =100G , t =11ms, 5 times shock	±1.0%+0.5mΩ
Substrate Bending	JIS-C5201-1 clause 4.33	Span between fulcrums : 90mm Bend Width : 2mm 	±1.0%+0.5mΩ

■ Marking Format:

- 0402 type no marking
- 0603 type products marking are 2 or 3 digits
 - e.g. 2 digits
 - 10mΩ the product marking is 10.
 - 15mΩ the product marking is 15
 - e.g. 3 digits
 - "M" designates the decimal location in milli-ohms
 - 2.5mΩ the product marking is 2M5
- 0805 type products marking are 3 or 4 digits.
 - "R" designates the decimal location in ohms
 - e.g. 3 digits
 - 50mΩ the product marking is 050.
 - 500mΩ the product marking is 500.
 - e.g. 4 digits
 - 20mΩ the product marking is R020.
 - "M" designates the decimal location in milli-ohms
 - e.g. 5.5mΩ the product marking is 5M50.
- 1206 and above type products marking are 4 digits.
 - "R" designates the decimal location in ohms
 - e.g. 1mΩ the product marking is R001.
 - 20mΩ the product marking is R020.
 - "M" designates the decimal location in milli-ohms
 - e.g. 5.5mΩ the product marking is 5M50.
- The criteria to distinguishing the mark on the surface of products are that characters can be identified.



MFR Series Metal Foil Low-Resistance Resistor Product Specifications

Document No. S-10-12-07-01

Released Date 2018/05/01

Page No. 6/10

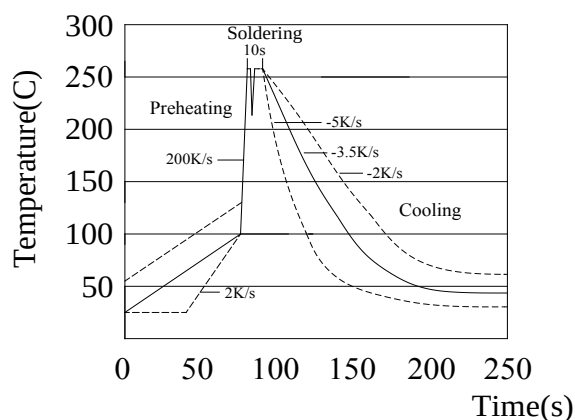
● Recommended Customer Soldering Parameters

■ Wave solder Temperature condition

Preheating : 100°C~130°C, max.100 sec.

Soldering: 250°C~265°C max. 10 sec.

Maximum temperature : 260±5°C, max. 10sec.

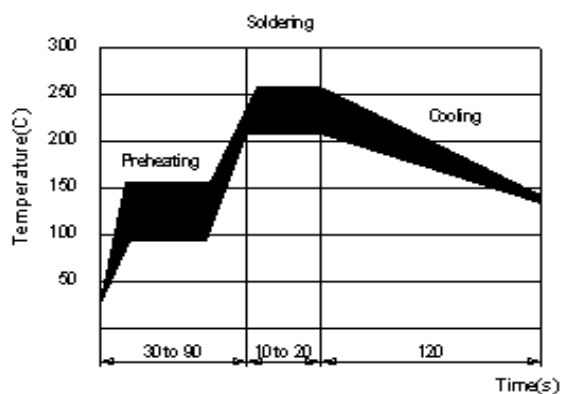


■ Solder reflow Temperature condition

Preheating : 145 ± 15°C, max.120 sec.

Soldering : min. 220°C, max. 60 sec.

Maximum temperature : 260±5°C, max. 10sec.



■ Rework temperature (hot air equipment) : 350°C , 3~5seconds

■ Recommended reflow methods

IR, vapor phase oven, hot air oven

If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements.



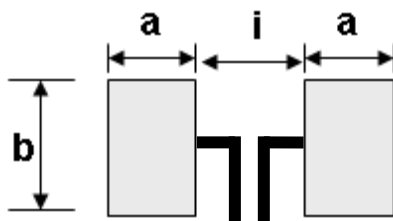
MFR Series Metal Foil Low-Resistance Resistor Product Specifications

Document No. S-10-12-07-01

Released Date 2018/05/01

Page No. 7/10

Recommend Land Pattern Design



Dimension

Unit: mm

TYPE	Resistance Range	a	b	i
MFR0603 – 0.5W	5mΩ	1.35	0.92	0.50
	6mΩ~75mΩ	1.30	0.92	0.60
MRE0805 – 0.75W	3mΩ	1.55	1.44	0.50
	4mΩ~500mΩ	1.40	1.44	0.80
MRE1206 – 1W	3mΩ	2.10	1.84	0.60
	4mΩ~700mΩ	1.80	1.84	1.20
MFR2010– 1.5W	2~3mΩ	3.65	2.88	0.70
	4mΩ~700mΩ	2.65	2.88	2.70
MFR2512 – 2W	2mΩ	4.35	3.57	0.60
	3mΩ	4.20	3.57	0.90
	4~450mΩ	3.10	3.57	3.10
MFR3921 – 3W	2mΩ	6.45	5.75	1.10
	3mΩ	6.15	5.75	1.70
	4mΩ~100mΩ	4.50	5.75	5.00
MFR4527 – 4W	2mΩ	6.65	8.05	1.20
	3mΩ~100mΩ	4.65	8.05	5.20



MFR Series Metal Foil Low-Resistance Resistor Product Specifications

Document No. S-10-12-07-01

Released Date 2018/05/01

Page No. 8/10

■ Dimension

Unit: mm

TYPE	Resistance Range	a	b	l
MFR0508– 1W	1~100mΩ	1.10	2.30	0.60
MFR0612 – 1.5W	1mΩ	1.35	3.68	0.50
	2~100mΩ	1.30	3.68	0.60
MFR0815 – 2W	1~100mΩ	2.40	4.26	0.70
MFR1020 – 2W	1~100mΩ	2.25	5.75	1.00
MFR1225 – 3W	1~100mΩ	2.35	7.25	1.40
MFR1530– 4W	1~100mΩ	2.55	8.74	1.70
MFR2139 – 5W	1~100mΩ	2.80	12.65	2.40

■ Packing Quantity

TYPE	PCS /Reel
MFR0603	5000
MFR0805 / MFR0508	5000
MFR1206 / MFR0612	5000
MFR2010 / MFR1020	4000
MFR2512 / MFR1225	4000
MFR0815	4000
MFR3921/ MFR2139	2000
MFR1530	2000
MFR4527	1000



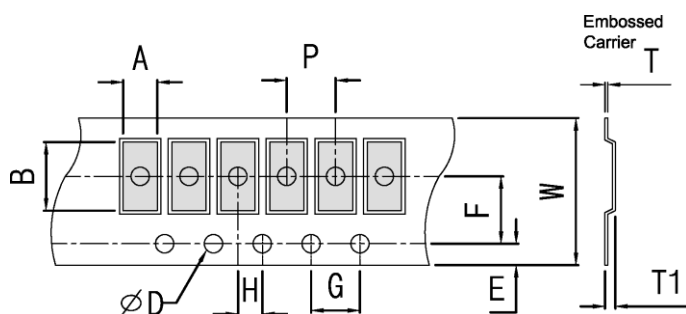
MFR Series Metal Foil Low-Resistance Resistor Product Specifications

Document No. S-10-12-07-01

Released Date 2018/05/01

Page No. 10/10

■ Embossed Dimensions



■ Dimension

Unit: mm

Item	W	P	E	F	ϕD	G	H	A	Bo	T1	T
MFR1508	12.0±0.40	4.0±0.10	1.75±0.10	5.5±0.10	1.50 ^{+0.1} ₋₀	4.0±0.10	2.0±0.10	2.40±0.20	4.10±0.20	0.75±0.20	0.25±0.10
MFR2010	12.0±0.30	4.0±0.10	1.75±0.10	5.5±0.10		4.0±0.10	2.0±0.10	2.85±0.20	5.45±0.20	0.80±0.20	0.25±0.10
MFR1020											
MFR2512	12.0±0.30	4.0±0.10	1.75±0.10	5.5±0.10		4.0±0.10	2.0±0.10	3.40±0.20	6.75±0.20	1.00±0.20	0.25±0.10
MFR1225											
MFR1530	16.0±0.30	8.0±0.10	1.75±0.10	7.5±0.10		4.0±0.10	2.0±0.10	4.15±0.20	7.95±0.20	0.90±0.20	0.30±0.10
MFR3921	24.0±0.30	8.0±0.10	1.75±0.10	11.5±0.10		4.0±0.10	2.0±0.10	5.50±0.20	11.5±0.20	0.90±0.20	0.30±0.10
MFR2139											
MFR4527	24.0±0.30	12.0±0.10	1.75±0.10	11.5±0.10		4.0±0.10	2.0±0.10	7.50±0.20	12.0±0.20	0.90±0.20	0.30±0.10

■ Peeling Strength of Seal Tape

Peeling Strength: 0.1 – 1.0N (10 - 100gf)

■ Storage Temperature

Temperature : 25 $\pm$ 5°C, Humidity : 60 $\pm$ 20%

